

Item	Qty.	Article no.	Part / Assembly
-	1	51-42-85	Stud welding equipment ALPHA 400
1	1	52-05-01	Base plate ALPHA 400
2	1	52-05-02	Back wall ALPHA 400
3	1	52-05-03	Socket plate 190x95
4	1	52-05-04	Front panel ALPHA 400
5	1	52-05-05	Cover ALPHA 400
6	4	52-05-06	Case foot 25/12
7	1	52-05-07	Burst suppressor filter
8	1	52-05-08	Nut PG21
9	1	52-05-09	Fan
11	2	52-05-10	Panel socket BE50
13	1	52-05-11	Main switch
14	1	52-05-12	Adapter main switch
15	1	52-05-13	Board LP-FP-ALPHA 400
16	1	52-05-14	Arrow
17	1	52-05-15	Cap
18	1	52-05-16	Control knob
20	1	52-05-17	Board LP-ST-ALPHA 400
21	1	52-05-18	Board LP-VT-ALPHA 400
23	1	52-05-19	Handle
24	1	52-05-20	Control cable module BE4/S4
28	2	52-05-21	Distance bush 7x15-3
29	1	52-05-22	Mounting plate
31	2	52-05-23	Board bracket G
32	1	52-05-24	Board bracket S
33	1	52-05-25	Cable harness ALPHA 400
34	1	52-05-26	Cable ALPHA 400 P
35	1	52-05-27	Cable ALPHA 400 M
36	2	52-05-28	Distance bush 8x13.5-4.5
37	1	52-05-29	Cable set ALPHA 400
38	1	52-05-30	Ribbon cable L6/220 Form B
39	1	52-05-31	Ribbon cable L14/300 Form B
40	1	52-05-32	Board LP-SZS-ALPHA 400
42	2	52-05-33	Spacer bolt 6K10IAM3Ku
43	1	52-05-34	Cable set protective conductor ALPHA 400
101	1	52-05-36	Welding transformer ALPHA 400
102	1	52-05-37	Mounting plate ALPHA 400
103	1	52-05-38	Cable conduit ALPHA 400
104	3	52-05-39	Diode module
105	1	52-05-40	Earth bar ALPHA 400

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Item	Qty.	Article no.	Part / Assembly
106	1	52-05-41	Cooling plate ALPHA 400
109	1	52-05-42	Device terminal G5/4
110	2	52-05-43	Solid state relay
111	1	52-05-44	Reactor
112	2	52-05-45	Spacer bolt 15-68-M6
113	1	52-05-46	Capacitor 4700 mF/100 V
115	1	52-05-47	Bushing nipple
119	1	52-05-48	Clamping cap 46x46/L
120	1	52-05-49	Thyristor SKT 491/04 D
121	1	52-05-50	Copper clad aluminium plate
200	1	52-05-51	Control transformer ALPHA 400
300	1	52-05-52	Mains power cable 400 V complete

Tab: 14 - 3 Stud welding equipment ALPHA 400



