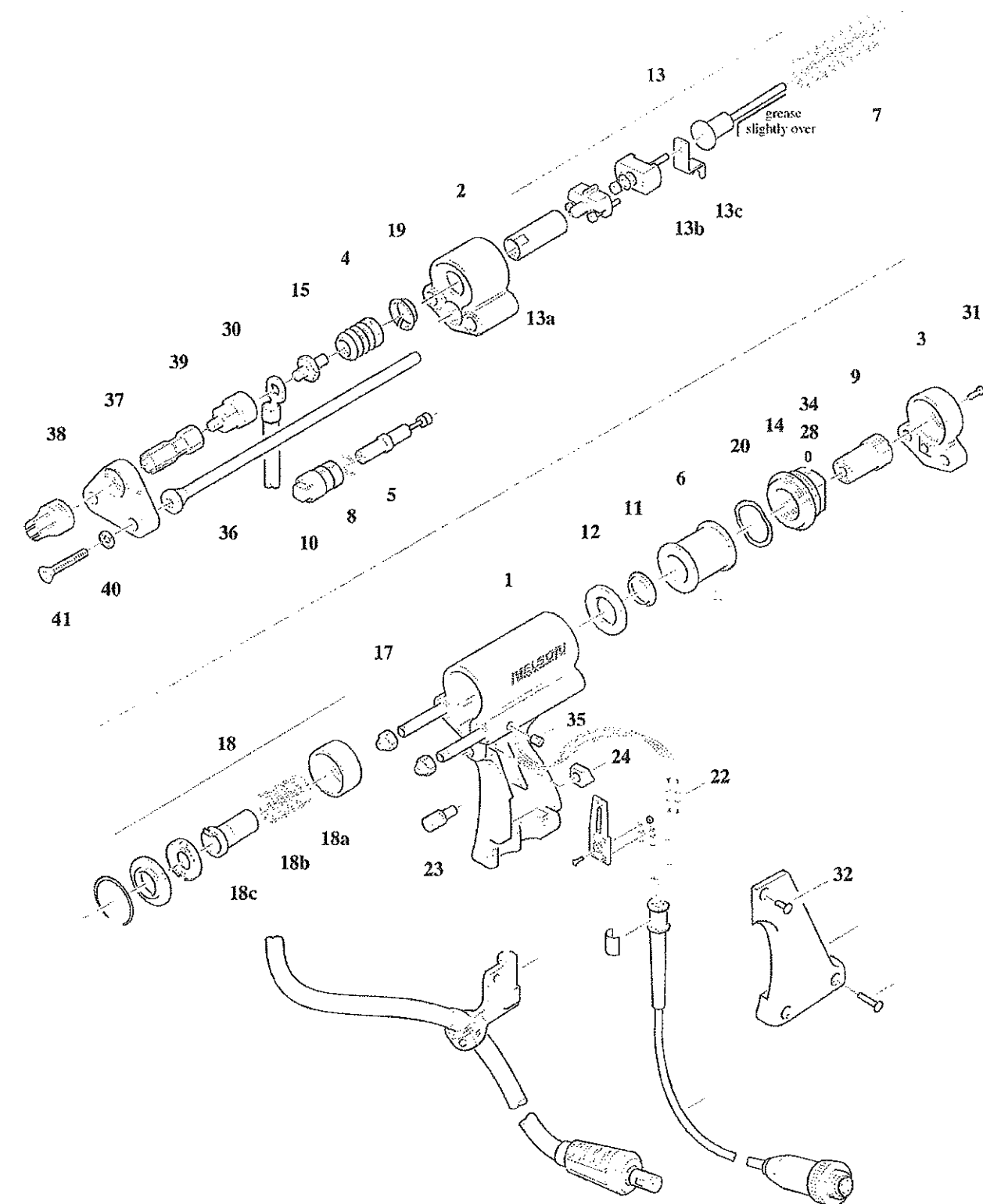


5.5 Spare parts list for the NS 20 BHD

Item	Designation	Order no.
1	Gun body	35-20-76
2	Cover plate	35-20-77
3	Cap	35-20-78
4	Rubber bellows	35-20-79
5	Hydraulic damper	35-20-80
6	Gun coil	85-81-58
7	Main pressure spring	35-20-81
8	O-ring (3/4" x 9/16" x 3/21")	87-06-26
9	Adjustment core	35-20-82
10	Setting sleeve	35-20-83
11	Guide bush	35-20-84
12	Coil yoke ring	35-20-85
13	Lifting piston (complete)	35-20-86
13a	Fixture for threaded piece	35-20-97
13b	Clamp	35-20-23
14	Hexagon cap nut	35-20-87
15	Threaded piece (double-sided UNF 1/2")	35-16-06
16	Handle cover	35-15-25
17	Nut (1/4")	35-20-88
18	Lifting ring mechanism (complete)	35-20-22
18a	Casing	35-20-91
18b	Lifting ring spring	35-20-92
18c	Movable core	35-20-93
18d	Lifting ring	35-20-94
18e	Stop ring	35-20-95
18f	Circlip	35-20-96
19	Guide bush	35-23-11
20	Spring washer	35-20-89
21	Cable clamp	35-20-48
22	Crimp connector	86-41-28
23	Start button	35-23-58
24	Start button carrier	35-23-59
25	Welding cable holder	35-20-46
26a	Welding cable DIX 95 (for 95mm <sup>2</sup> welding cable cross section)	35-20-45
26b	Welding cable DIX 120 (for 120mm <sup>2</sup> welding cable cross section)	35-20-66
27	Control cable BIN-4	67-02-61
28	Stop ball (not in drawing)	35-15-32
29	Trigger contact	85-01-66
30a	Connecting piece with thread	39-02-00
30b	Connecting piece with cone	39-07-00
31	Clamping screw (10 - 32 UNC x 1/2")	38-10-52
32	Tallow-drop screw (10 - 24 UNC x 3/8")	38-02-06
33	Tallow-drop screw (10 - 24 UNC x 7/8")	38-02-07
34	Threaded pin with hexagon socket (8 - 32 UNC x 1/4")	38-06-06
35	Column-clamping screw with hexagon socket (5/16 - 18 UNC x 3/8")	38-06-04
36	Columns (see accessories catalogue)	--*)
37	Base plate (see accessories catalogue)	--*)
38	Ceramic ferrule holder (see accessories catalogue)	--*)
39	Stud holder (see accessories catalogue)	--*)
40	Washer	--*)
41	Countersunk screw for base plate	--*)
42a	Welding cable plug DIX 95 (for 95mm <sup>2</sup> welding cable cross section)	85-10-25
42b	Welding cable plug DIX 120 (for 120mm <sup>2</sup> welding cable cross section)	85-10-71
43	Control cable plug BIN-4	85-12-37

5.6 Exploded view of the NS 20 BHD



\*) See the accessories catalogue (order no. LFZ 000) for spare parts denoted with --.