

Stud welding gun NS 40 SL

5.5 Spare parts list for the NS 40 SL

Item	Description	Order-No.
1	Gun body	92-06-89
2	Protective cap	92-02-13
3	Handle cover	92-06-96
4	Cable clip	92-06-92
5	Adapter	92-02-23
6	Lifting ring stop	35-29-05
7	Movable core	35-29-66
8	Adjustment core	92-01-95
9	Coil yoke washer	35-23-57
10	Lock nut	92-01-92
11	Stud holder mounting for taper	92-01-84
12	Connecting element (cone)	39-05-00
13	Cover plate	92-04-05
14	Stud holder mounting for threaded journal	92-02-39
15	Welding wire	86-51-31
16a	Cable set 3m (with welding cable plug DIX50; control cable plug BIN 4)	67-02-38
16b	Cable set 6m (with welding cable plug DIX50; control cable plug HAN10)	67-02-40
17	Main pressure spring	35-29-48
18	Gun coil	85-80-05
19	Rubber bellows	92-02-34
20	Guide bush	35-23-11
21	Spring washer	35-29-15
22	Switch knob	92-02-35
23	Locking washer DIN 6799-8	38-09-25
24	Starting contact	85-00-49
25	Pressure spring	87-05-22
26	Cylindrical screw M 3.5 x 8 DIN 84	38-04-24
27	Cylindrical screw M 4 x 10 DIN 7984	38-04-28
28	Cheeshead screw M 5 x 12 DIN 964	38-02-17
29	Cheeshead screw M 5 x 20	38-02-18
30	Cylindrical screw M 5 x 16 DIN 912	38-04-29
31	Cylindrical screw M 6 x 15 DIN 7984	38-04-27
32	Column (see accessoires catalogue)	-- *)
33	Foot plate (see accessoires catalogue)	-- *)
34	Supporting pipe (see accessoires catalogue)	-- *)
35	Stud holder (siehe Zubehör-Katalog)	-- *)
36	Washer	30-25-24
37	Countersunk screw M 5 x 35 DIN 7991	38-05-20
38	Welding cable plug DIX 50	82-10-07
39	Control cable plug BIN 4	85-12-37
40a	Control cable plug HAN 10 Insert	85-10-31
40b	Control cable plug HAN 10 Bush casing	85-11-00
41	Nut M 6	38-08-55
42	Coil insulation washer	35-15-28
43	Spring washer A-4 DIN 127	38-08-93
44	Stealing cap	35-30-01
45	Cylindrical screw M 4 x 10 DIN 7984	38-04-28
46	Serrated lock washer J 6.4 DIN 6798	38-08-13

*) Spare parts marked -- are shown in the accessories catalogue (order No. LFZ 000).

5.6 Exploded view of the NS 40 SL

